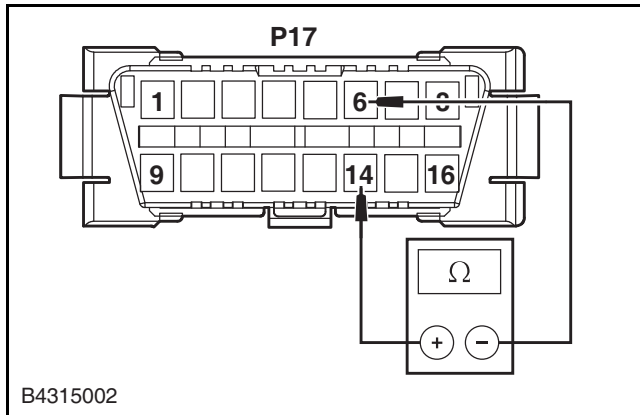


### CAN Bus Integrity Inspection

1. Disconnect the battery power supply.
2. Measure resistance between terminals 6 and 14 of DLC.

**Standard value: 55 ~ 63  $\Omega$**



3. If displayed resistance is between 110 ~ 125  $\Omega$  or there is no continuity, it indicates that there is a fault in CAN bus. Check the EMS wiring harness connector (check BCM for body CAN) in order, and repair it if there is an open circuit or poor connection.

## Symptom Diagnosis and Testing

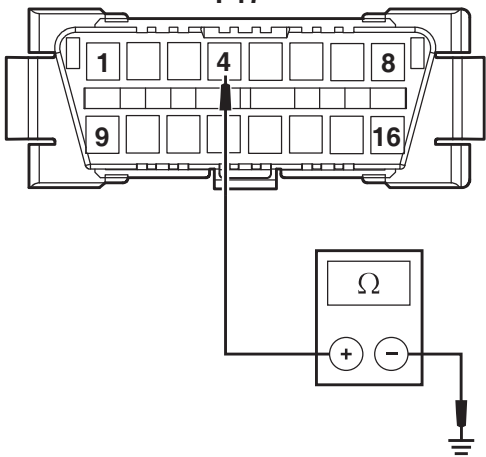
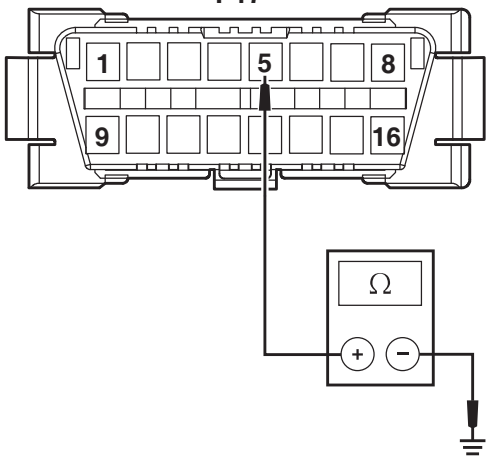
### Symptom Chart

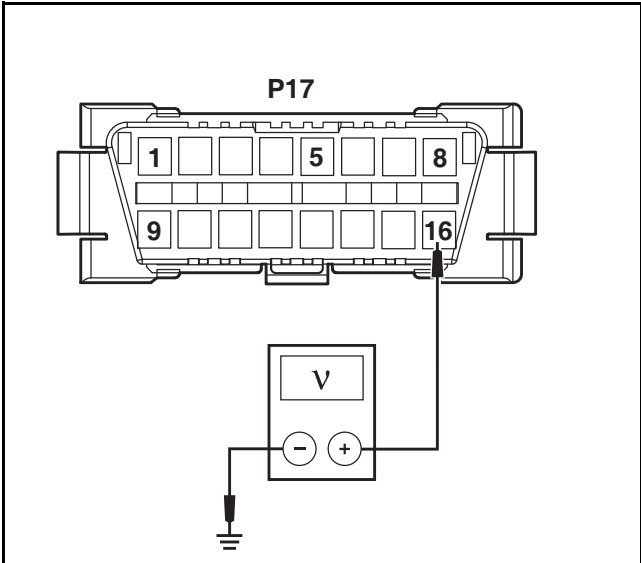
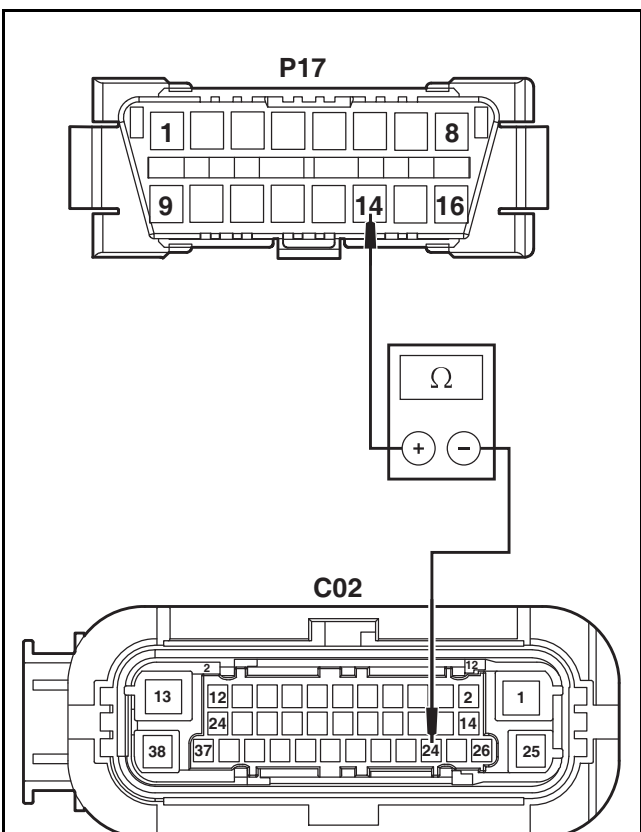
If the fault occurs, but there is no Diagnosis Trouble Code (DTC) stored in the control unit for this fault, and cannot confirm the cause by basic inspection, diagnose and repair it in order listed in the following table.

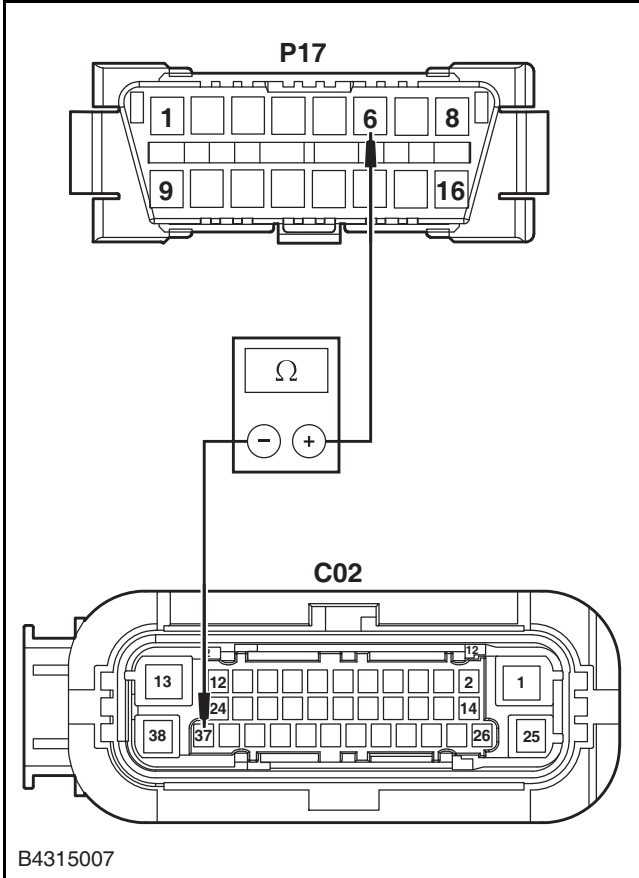
Symptom	Possible Causes	Solutions
Diagnostic tool cannot communicate with EMS	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• EMS</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with TCU	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• TCU</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with ESP	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• ESP</li> </ul>	<p><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with SRS	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• SRS</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with EPS	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• EPS</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>

Symptom	Possible Causes	Solutions
Diagnostic tool cannot communicate with IP	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• IP</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p style="text-align: center;"><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with BCM	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• BCM</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p style="text-align: center;"><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with ESCL	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• ESCL</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p style="text-align: center;"><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>
Diagnostic tool cannot communicate with AC	<ul style="list-style-type: none"> <li>• Diagnostic tool</li> <li>• Circuit</li> <li>• AC</li> </ul>	<ul style="list-style-type: none"> <li>• Malfunction diagnosis procedure is similar to ESP.</li> </ul> <p style="text-align: center;"><b>Refer to: Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP.</b></p>

## Diagnosis Procedure for Disabled Communication Between Diagnostic Tool and ESP

Test Conditions	Details/Results/Actions
<p>1. Verify fault symptom</p>	<p>A. Use a normal vehicle.</p> <p>B. Try to communicate with ESP.</p> <p>Is communication with ESP normal?</p> <p><b>Yes</b></p> <p>Go to step 2.</p> <p><b>No</b></p> <p>Replace with a new diagnostic tool.</p>
<p>2. Inspect if diagnosis circuit to ground is normal</p> <div data-bbox="178 768 820 1370" style="border: 1px solid black; padding: 5px;">  <p style="text-align: center;"><b>P17</b></p> <p style="text-align: center;">1 4 8</p> <p style="text-align: center;">9 16</p> <p style="text-align: center;">B4315003</p> </div> <div data-bbox="178 1391 820 2000" style="border: 1px solid black; padding: 5px;">  <p style="text-align: center;"><b>P17</b></p> <p style="text-align: center;">1 5 8</p> <p style="text-align: center;">9 16</p> <p style="text-align: center;">B4315004</p> </div>	<p>A. Vehicle power is in OFF position.</p> <p>B. Measure resistance between terminals 4 and 5 of DLC wiring harness connector P17 and reliable ground.</p> <p><b>Standard value: Less than 1 Ω</b></p> <p>Is resistance normal?</p> <p><b>Yes</b></p> <p>Go to step 3.</p> <p><b>No</b></p> <p>Inspect if terminals 4 and 5 of DLC wiring harness connector P17 to ground is normal.</p>

Test Conditions	Details/Results/Actions
<p>3. Inspect if diagnosis circuit to power supply is normal.</p>  <p>B4315005</p>	<p>A. Vehicle power is in OFF position.</p> <p>B. Measure voltage between terminal 16 of DLC wiring harness connector P17 and reliable ground.</p> <p><b>Standard value: 9 V - 16 V</b></p> <p>Is voltage normal?</p> <p><b>Yes</b></p> <p>Go to step 4.</p> <p><b>No</b></p> <p>Inspect if terminal 16 of DLC wiring harness connector P17 to power supply is normal.</p>
<p>4. Inspect diagnosis circuit CAN-L and ESP circuit</p>  <p>B4315006</p>	<p>A. Disconnect the ESP/ABS wiring harness connector C02.</p> <p>B. Measure resistance between terminal 24 of ESP/ABS wiring harness connector C02 and terminal 14 of DLC P17.</p> <p><b>Standard value: Less than 5 Ω</b></p> <p>Is resistance normal?</p> <p><b>Yes</b></p> <p>Go to step 5.</p> <p><b>No</b></p> <p>Inspect and repair open circuit between terminal 24 of ESP/ABS wiring harness connector C02 and terminal 1 of DLC P17.</p>

Test Conditions	Details/Results/Actions
<p data-bbox="172 232 834 262">5. Inspect diagnosis circuit CAN-H and ESP/ABS circuit</p>  <p data-bbox="193 1137 293 1160">B4315007</p>	<p data-bbox="850 282 1490 342">A. Disconnect the ESP/ABS wiring harness connector C02.</p> <p data-bbox="850 360 1481 450">B. Measure resistance between terminal 37 of ESP/ABS wiring harness connector C02 and terminal 6 of DLC P17.</p> <p data-bbox="882 465 1270 495"><b>Standard value: Less than 5 Ω</b></p> <p data-bbox="882 510 1139 539">Is resistance normal?</p> <p data-bbox="882 555 935 584"><b>Yes</b></p> <p data-bbox="882 600 1038 629">Go to step 6.</p> <p data-bbox="882 645 925 674"><b>No</b></p> <p data-bbox="882 689 1490 779">Inspect and repair open circuit between terminal 37 of ESP/ABS wiring harness connector C02 and terminal 6 of DLC P17.</p>
<p data-bbox="172 1184 660 1214">6. Inspect ESP/ABS power supply circuit</p>	<p data-bbox="850 1234 1326 1263">A. Inspect the ESP power supply circuit.</p> <p data-bbox="906 1279 1449 1352"><b>Refer to: Brake System ESP Diagnosis and Testing.</b></p> <p data-bbox="882 1375 1254 1404">Is power supply circuit normal?</p> <p data-bbox="882 1420 935 1449"><b>Yes</b></p> <p data-bbox="882 1464 1038 1494">Go to step 7.</p> <p data-bbox="882 1509 925 1538"><b>No</b></p> <p data-bbox="882 1554 1139 1583">Repair the faulty part.</p>
<p data-bbox="172 1599 815 1628">7. Replace ESP/ABS and confirm that fault is repaired</p>	